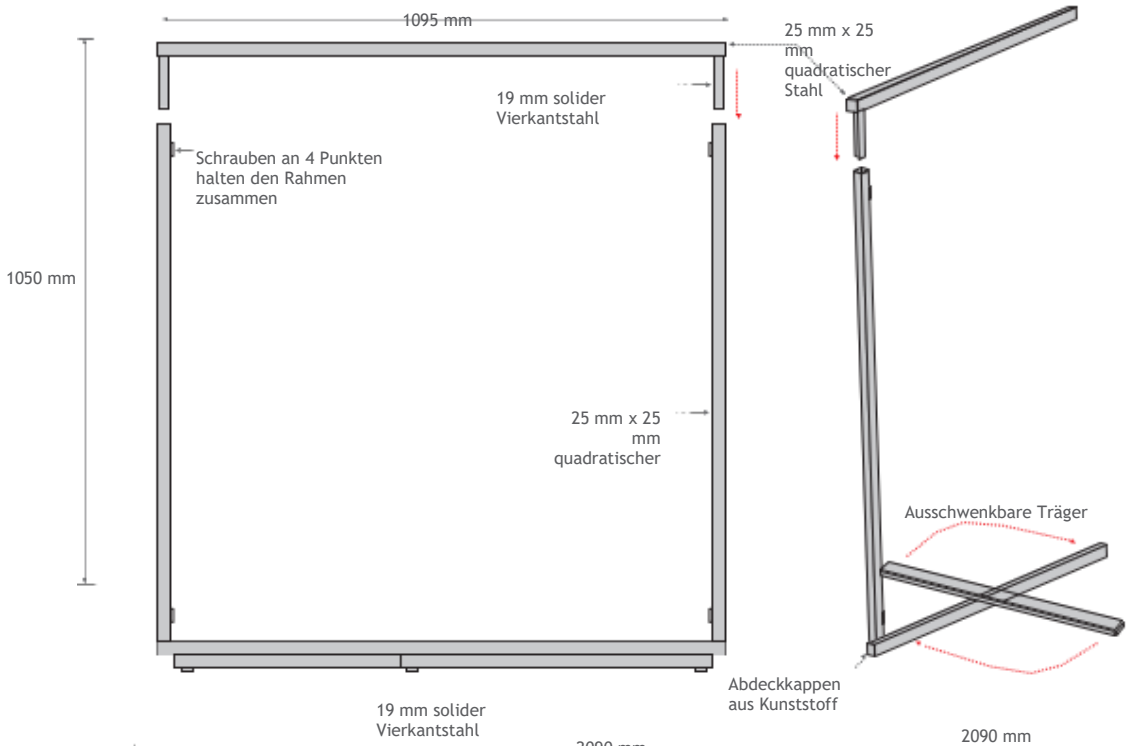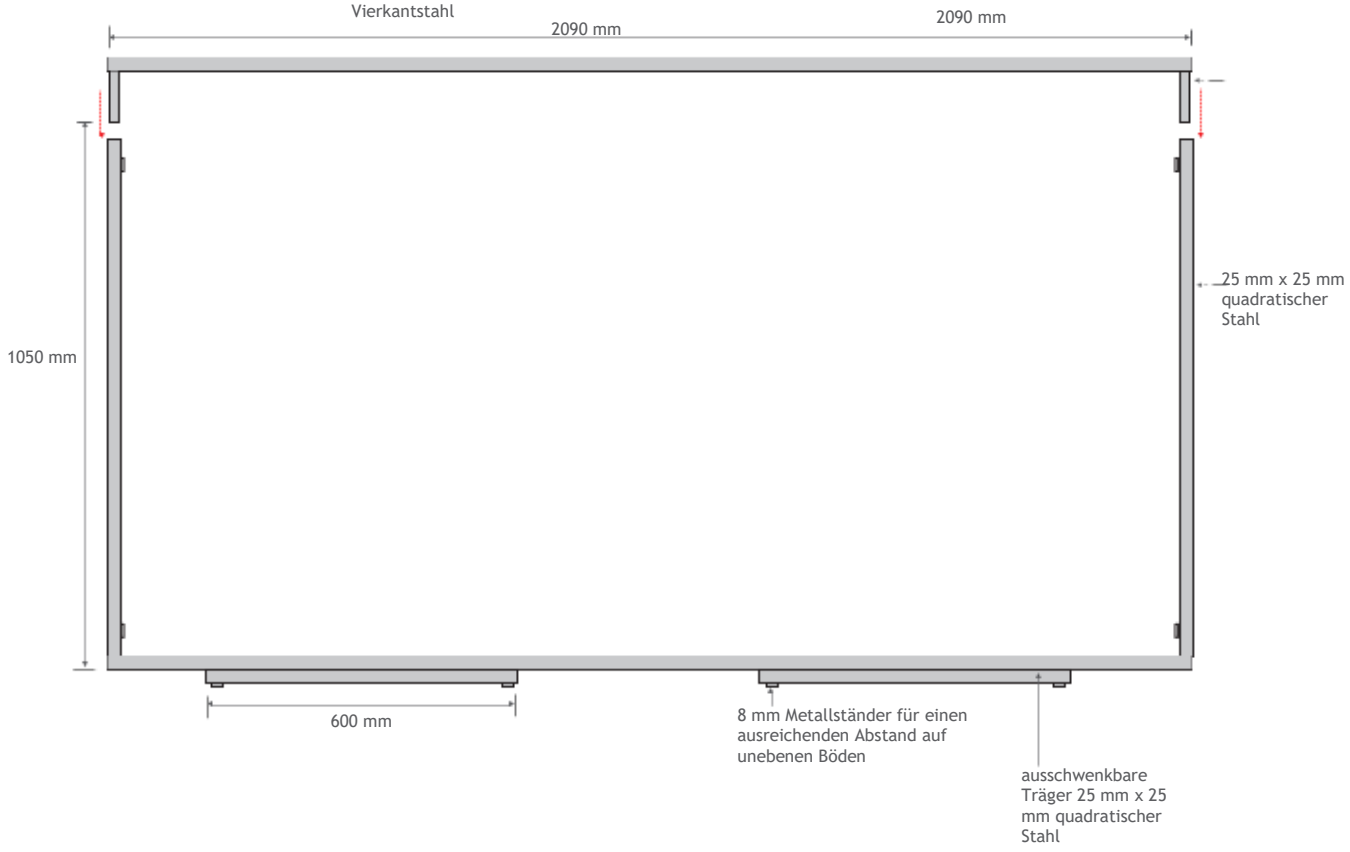Modulare Metallrahmen